#### TYPES OF BINDING:

### - Saddle Stitching

Saddle stitching is a form of binding in which all pages are bound in the center of the booklet from the outside using wire staples. Saddle stitching is ideally suited to booklets or magazines in the 8pp to 80pp (printed page) range. It is ideal for catalogues, newsletters, Calendars, Zines and small magazines.

Saddle Stitching can be done in both portrait and landscape orientations and can either have a thicker cover or self cover (the same weight as the contents).

Summarised & altered a bit\_from: https://www.cmykonline.com.au/help-centre/product-information/saddle-stitching/



# - Perfect Binding

Perfect Binding is a form of binding in which a layer of adhesive is spread over the spine of the internal pages to hold them together. The cover is then wrapped around seamlessly to create a perfect book, much the same as a softcover book that you would purchase in a book shop.



#### Spiral binding

Spiral binding is a commonly used binding style in which a strong plastic spiral is wound and inserted into the binding holes. The ends of the spiral are then crimped to secure the pages in place. Spiral binding can accommodate a higher page count than wire and comb binding.

This style of binding is popular with instructional booklets, Journals, workbooks, reports, note books, diaries and recipe Books. It is a quality and professional looking finish that provides a sturdy book in a fast and economical manner.

Spiral bound books can be opened to 360 degrees allowing it to sit flat while fully opened. This makes it ideal for writing as it doesn't need to be held open. The pages can be viewed side by side on a flat surface making it easy to read.

Summarised from: https://www.twinloop.com.au/specialised-services/spiral-binding/



#### - Wire binding

Wire Binding uses metal C-shaped wires that are threaded through the holes of a document and then squeezed closed to form an 'O' shape keeping the document pages firmly in place.

Wire loops come in a variety of sizes to accommodate books of varying thicknesses. The thicker the book, the larger the wire gauge and loop diameter has to be for the book to open and close properly. Wire binding can accommodate small and large page counts and is an affordable option.

This is a popular binding method for legal documents, school workbooks, brochures, information guides/manuals and notebooks.

No adhesives are required for wire binding making it a fast option making it perfect for quick and small production runs.

Wire books can be opened to 360 degrees allowing it to sit flat while fully opened. This makes it ideal for writing as it doesn't need to be held open. The pages can be viewed side by side on a flat surface making it easy to read.

Summarised from https://www.twinloop.com.au/specialised-services/wire-binding/



#### - Comb binding

Comb binding is the fastest and most economical binding method. It is very similar to wire binding but is held together by a rigid plastic comb which are inserted into the binding holes. It is held shut by resistance.

Comb binding can be done in a number of sizes from A4 portrait to A3 Landscape. Custom sizes are also available. Comb binding can accommodate small and large page counts and combs are available in a variety of colours.

This is a popular binding method for documents as pages can be added or taken out at need. The flex of the plastic comb makes this the ideal option for mailing documents, workbooks, notebooks, diaries and training manuals.

No adhesives are required for wire binding making it a fast option making it perfect for quick and small production runs.

Comb binding books can be opened to 360 degrees allowing it to sit flat while fully opened. This makes it ideal for writing as it doesn't need to be held open. The pages can be viewed side by side on a flat surface making it easy to read.



## - Case Binding

Case binding is the most common method for binding hardcover books such as photo books. This is the best choice for books that see constant usage and or need to be long lasting. Case binding books have a superior appearance to perfect bound books and are much more robust.

Case binding is perfect for photo books, Scrap books, Property catalogues, novels and professional applications.

Whilst this is the most expensive binding option, it gives the best results for professional projects.



# Quarter Binding:

Quarter binding is a binding method most commonly used for carbonless NCR books (books that transfer written information onto more than one copy. This application also works well for any job site books that might get knocked around a bit!

For this method the sets of pages are collated together and then stapled on the left hand side or top side. Coloured tape is then put onto the binding to cover the staples and improve aesthetics.

